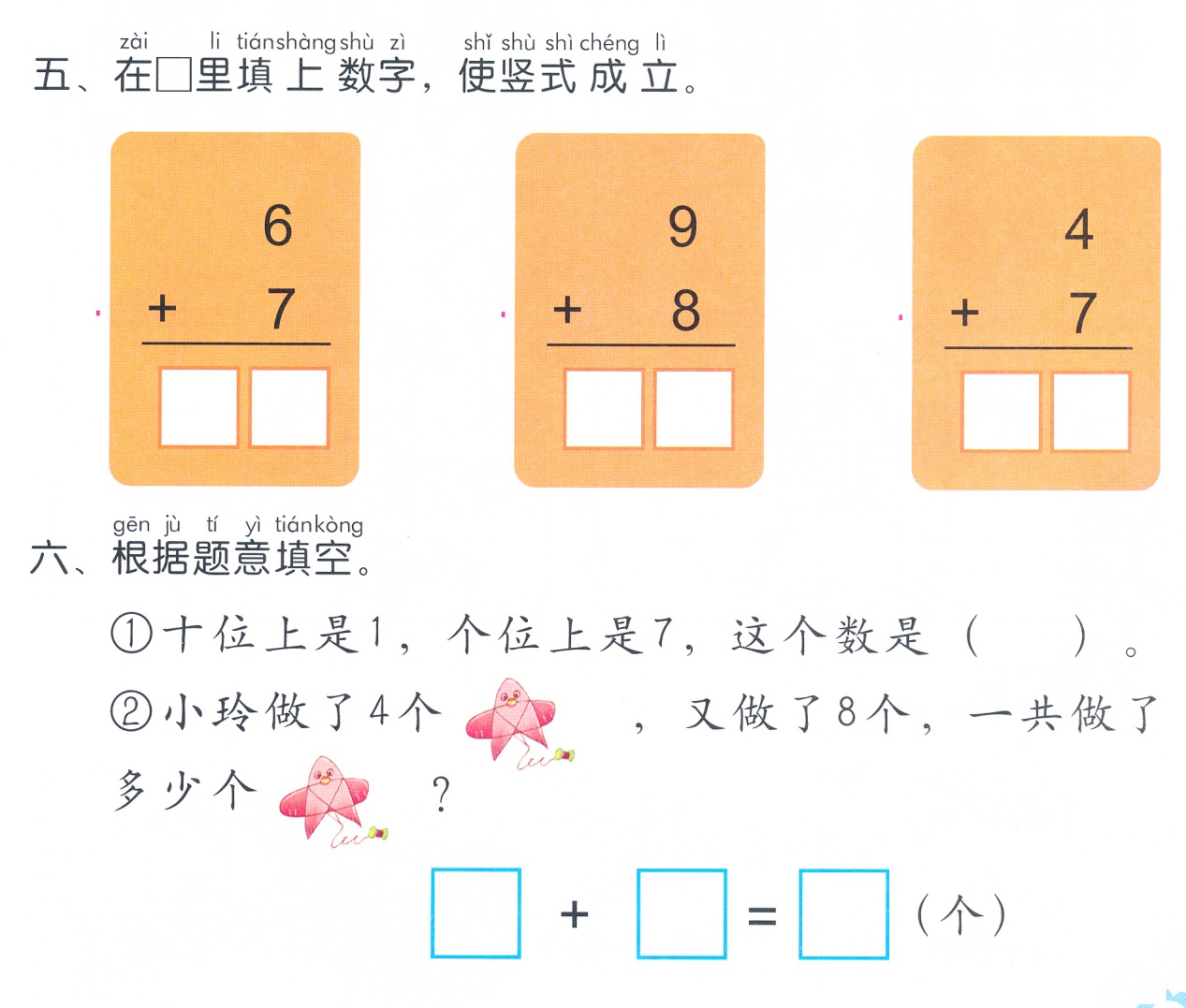
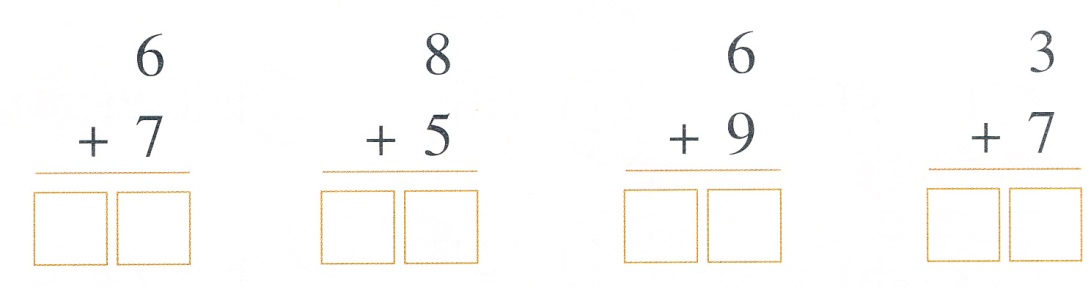
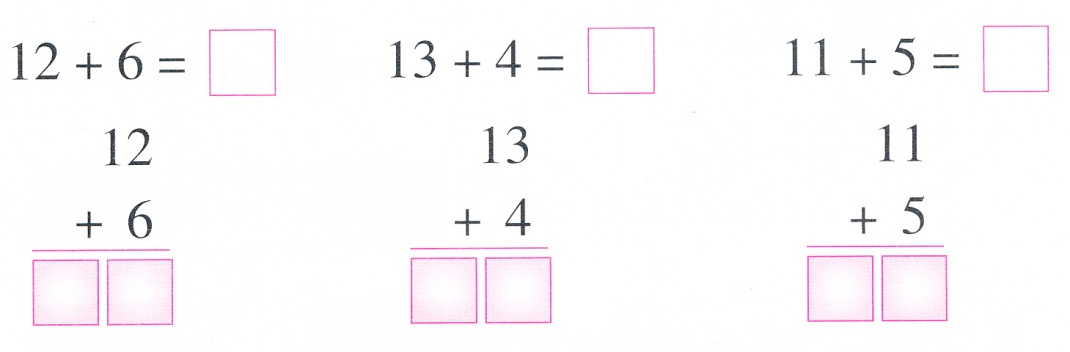
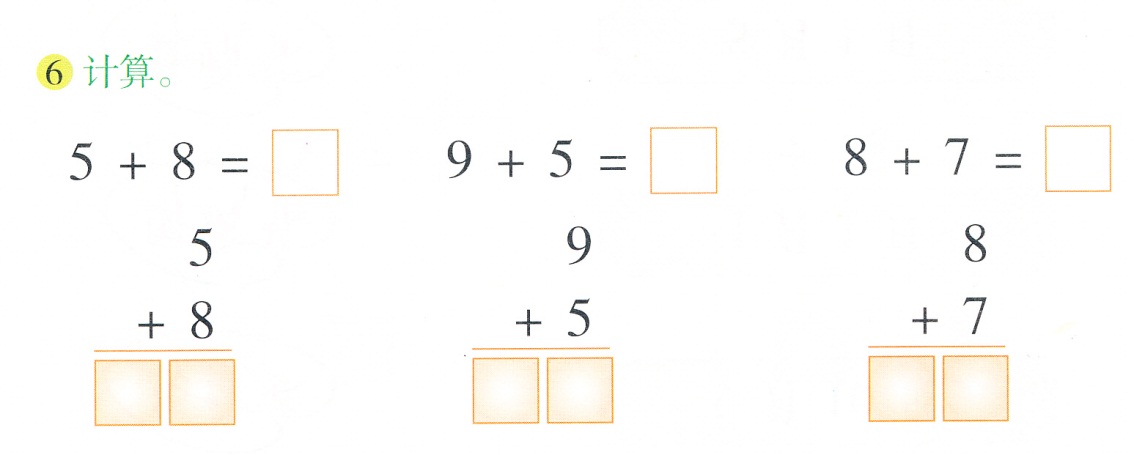
**20以内竖式加减**



一、



二、竖式计算

**20以内竖式加减答案**

**一．13 17 11 13 13 15 10**

**二．18 17 16 13 14 15**